Design and Evaluation of Swing Phase Controllers for Single-axis Knee

Solomon Seid, S. Sujatha*, Sujatha Chandramohan

Mechanical Engineering Department
Indian Institute of Technology Madras
Chennai 600036, India
E-mails: solomonseid@gmail.com, sujsree@iitm.ac.in, sujatha@iitm.ac.in

*Corresponding author

Received: December 28, 2015 Accepted: July 19, 2016
Published: September 30, 2016

Abstract: A prosthetic swing-phase control mechanism simulates the action of thigh musculature to aid in increased gait function. In this work, a hydraulic damper and a magnetorheological (MR) damper are designed as controllers with an objective of evaluating their performance in controlling swing-phase damping in an above-knee prosthesis. Parametric models are utilized to represent dynamic properties of the dampers. Based on the models, control parameters that govern damping force and displacement of the dampers are identified. Parameters of the dampers are determined through optimization that minimizes the error between the prosthesis knee angle trajectories and a desired knee angle trajectory for normal level ground walking from experimental data. Experimental data of thigh and hip motions are introduced as inputs into a dynamic system to determine sets of control parameters. Furthermore, input thigh motion is also deviated to evaluate robustness of the controllers in real application. Comparison of the desired knee angle trajectory with those of the knee angle trajectories obtained from control parameters is done with respect to maximum achievable knee flexion angle, duration of swing phase, shank velocity at the end of swing phase and mean angle difference. Evaluation results of the dampers show a better competence of MR damper over hydraulic damper.

Keywords: Swing phase control, Magnetorheological damper, Hydraulic damper, Single-axis knee, Prosthetics.

Introduction

Human gait is characterized by periodic repetitions of two phases: a stance phase in which a foot is in contact with the ground, followed by a swing phase in which the lower limb swings through after toe-off. The functional necessities of above-knee prostheses are to provide knee stability during the stance phase and damping during the swing phase. Therefore, the prosthetic knee is a key component of above-knee lower limb prostheses, and possibly, the most complex. The ideal prosthesis should mimic the alignment and gait characteristics of the normal limb during each of the phases of the gait cycle and must provide safety, stability, reliable support when standing, smooth controlled motion when walking, and permit unrestricted movement for sitting, bending and kneeling [25]. More specifically, swing-phase mechanisms limit the maximum knee flexion and allow the shank to smoothly decelerate into full extension without excessive impact [17]. Inadequate swing-phase control leads to gait deviation, increased energy demand and gait asymmetry [1]. Most conventional swing-phase control mechanisms are based on friction brakes, mechanical spring and dampers. These mechanisms work by producing moments about the knee joint, thereby swinging the shank-foot through space closely mimicking normal gait [17].
Based on the control mechanism for prosthesis stiffness during swing phase, prostheses are categorized as passive, semi-active, and active. In the swing phase, muscle actions provide/dissipate power for the biological knee joint in two ways: the active force is applied by muscle action, and variable stiffness is also provided by muscles. When the prosthetic knee utilizes the latter action without any automated control over prosthesis stiffness, it is called passive prosthetic knee, whereas if a microcontroller is employed to control the changes in the knee impedance (damping and/or stiffness) based on sensory information, it is classified as semi-active prosthetic knee. When prosthetic knees are tethered to an external power supply and microcontroller to control and alter the impedance of the actuators based on sensory information, then it is usually known as active/powered prosthetic knee.

Numerous studies have been done on swing-phase control mechanisms and their evaluation. Dundass et al. [8] developed a dynamic model of transfemoral amputee gait to investigate deterioration of a hydraulic knee controller. Furse et al. [9] enhanced the performance of swing phase for friction-based passive single-axis knee by incorporating two springs in series. Unal et al. [26] developed a passive mechanism using three elastic storage elements based on the concept of power flow in the human gait. Dabiri [4] designed a passive controller for hydraulic damper for swing phase of single axis knee; however, the controller resulted in a very large deviation of knee flexion angle from the normal one and hence the designed controller was reported to perform poorly in terms of ground clearance. Tahani and Karimi [24] proposed a simple dynamic model of prosthesis using torsional spring and optimized control parameters for swing phase motion. Suzuki [22] performed dynamic optimization of a musculoskeletal model of residual limb to get optimal knee joint friction value for a passive prosthetic knee such that muscle metabolic energy expenditure is minimized during swing phase. Hong-Liu et al. [31] developed a dynamic model of the swing phase for an intelligent prosthetic leg system, based on the control parameters of a nonlinear hydraulic damper, to identify the dynamic interaction between the swing speed and the opening of needle valve at the damper. Zhang and Agrawal [32] proposed a transfemoral prosthesis with an actuated knee joint and a passive ankle joint that produces nearly natural walking during swing phase. Some studies compare the performance of microprocessor-controlled knee systems to conventional hydraulic and pneumatic systems [5-7, 13-14].

Magnetorheological (MR) damper is a semi-active device, which uses a controllable fluid, MR fluid, and is widely applied in variable damping knees [11, 15-16]. MR fluid is a suspension of micrometer-sized magnetic particles in a carrier fluid, which is usually a type of oil. In the absence of an applied field, the particles are distributed randomly and the fluid exhibits quasi-Newtonian behavior. When the MR fluid is subjected to a magnetic field, the particles become magnetized and they start to behave like tiny magnets. The interaction between the resulting induced dipoles causes the particles to aggregate and form fibrous structures within the carrier liquid, changing the rheology of the MR fluid to a near solid state. These chain-like structures restrict the flow of the MR fluid, thereby increasing the viscous characteristics of the suspension. The mechanical energy needed to yield these chain-like structures increases nonlinearly with an increase in the applied magnetic field, resulting in a field-dependent yield stress. The process is fully variable and reversible. By controlling the strength of the magnetic field, the shear strength of the MR fluid can be altered, so that resistance to the MR flow can be varied. Some researchers have studied reliability of MR damper application in the rehabilitation area [2-3, 10, 28-30].

Most of the researchers have shown the applications of these dampers to prosthetic knee; nevertheless, there is limited research done on evaluation of these dampers specifically for
prosthetic knee use. Thus, this work primarily aims to fill this gap. Accordingly, a simple mechanism of single-axis knee joint incorporating the damper is considered during the swing phase. The dampers are designed independently with the objective of controlling swing-phase damping in above-knee prosthesis. Control parameters are optimized so as to achieve an optimal track of the swing phase trajectory. Subsequently, performance of the dampers is evaluated through computer simulation. Moreover, most accessible low-technology, affordable prosthetic devices such as ICRC knee, M1 Knee and Jaipur knee [12, 18, 23] are without extension assist systems, while other technologies, which incorporate some level of resistance like springs and/or friction, have limitations in ensuring the friction levels or spring stiffness to provide adequate swing-phase control. Therefore, this work also targets contributing towards an improvement of swing phase of gait cycle by designing simple, optimized, low-technology, fluid-based swing phase controllers which allow an amputee to achieve near normal swing phase duration, normal knee flexion and decreased terminal impact. Prominently, this work develops a methodology of characterizing dampers through simulation for prosthetic knee use.

**Single axis prosthetic knee incorporating damper**

The single-axis knee in focus is a mechanism with one degree of freedom which is to be attached to the socket housing the residual limb of a trans-femoral amputee. In designing the controllers for this knee, the thigh motion from experimental data is provided to the dynamic system model to achieve a desired shank motion during the swing phase of the walking cycle. The motion is accomplished by incorporating and controlling the dampers independently.

**Dynamic system modelling**

The knee is modeled as a single-axis knee with the damper as shown in Fig. 1(a).

![Fig. 1 (a) The amputee’s swing leg model and (b) damper force resolution](image)

375
The ankle is assumed to be rigid. The swing leg of the amputee is modeled as a two-link rigid body chain representing the thigh and the shank in sagittal plane motion. In Fig. 1(a), subscripts 1 and 2 represent the thigh and shank respectively, \( m_i \) are the masses, \( a_i \) are the distances of the mass centres from the respective proximal joints, \( I_i \) are the moments of inertia, \( l_i \) are lengths and \( \theta_i \) are the absolute angles of thigh and shank from the horizontal; \( \theta_t \) and \( \theta_s \) are the corresponding absolute angles of thigh and shank respectively from the vertical, \( s \) is the offset between the knee centre and location of attachment of damper piston on the thigh, \( \theta_k \) is the knee angle, \( l_d \) is the length of the damper and \( b \) is the distance between the knee centre and location of the damper attachment on the shank. \( x_h \) is the horizontal movement of hip and \( y_h \) is the vertical movement of hip and \( T_1 \) is hip torque.

Assuming that at each joint there is no friction and using Lagrange’s formulation, one can develop the equation of motion in the following form:

\[
D(\theta)\ddot{\theta} + C(\theta, \dot{\theta}) + G(\theta) = \Gamma
\]

where the inertial matrix \( D(\theta) \) is:

\[
D(\theta) = \begin{bmatrix}
m_1a_1^2 + I_1 + m_2a_2^2 & -m_1l_1a_2 \cos(\theta_1 + \theta_2) \\
-m_1l_1a_2 \cos(\theta_1 + \theta_2) & m_2a_2^2 + I_2
\end{bmatrix},
\]

the Centripetal and Coriolis terms are

\[
C(\theta, \dot{\theta}) = \begin{bmatrix}
m_1l_1a_2 (\dot{\theta}_1)^2 \sin(\theta_1 + \theta_2) \\
m_2l_2a_2 (\dot{\theta}_2)^2 \sin(\theta_1 + \theta_2)
\end{bmatrix},
\]

gravitational torque and hip acceleration terms are

\[
G(\theta) = \begin{bmatrix}
(m_1l_1 + m_2a_2)(g \sin \theta_1 + \ddot{x}_n \cos \theta_2 + \ddot{y}_n \sin \theta_2) \\
m_2a_2 (g \sin \theta_2 - \ddot{x}_n \cos \theta_2 - \ddot{y}_n \sin \theta_2)
\end{bmatrix},
\]

input vector of the hip and knee torques are

\[
\Gamma = \begin{bmatrix}
T_1 + F_d b \sin(\theta_2 - \beta) \\
-F_d b \sin(\theta_2 - \beta)
\end{bmatrix}, \text{ and vector of the thigh and shank angles is } \theta = \begin{bmatrix} \theta_1 \\ \theta_2 \end{bmatrix}.
\]

The damper’s length is a variable, \( l_d \), and the damper’s upper part is connected to the lower perpendicular posterior extension of the thigh through a pin joint at length \( s \) from the thigh-knee line, and the damper’s lower part is connected with the shank at an offset \( b \) from the knee on knee-shank line. Considering the standard swing motion position adopted from [27], damping force, \( F_d \), lies along the line connecting the two pin joints of the damper making angle \( \beta \) from the vertical.

Therefore, considering Fig. 1(b), angle \( \beta \), deviation of damping force, \( F_d \), can geometrically be determined as:

\[
\beta = \arctan\left(\frac{\ddot{x}_n \cos \theta_2 + \ddot{y}_n \sin \theta_2}{\ddot{x}_n \sin \theta_2 - \ddot{y}_n \cos \theta_2}\right).
\]
\[ \beta = \cos^{-1}\left( \frac{1 - \left( \frac{b}{s} \right) \sin\theta_k}{\sqrt{1 + \left( \frac{b}{s} \right)^2 - 2 \left( \frac{b}{s} \right) \sin\theta_k}} \right) - \theta_j - 90^\circ. \]  

(2)

In the computation of the dynamic equations of motion, the hip torque generated and the thigh angle of a normal person are known inputs. Therefore, in controlling the knee angle, it is the second row of Eq. (1) that needs to be considered for further computation. Hence, after simplifying the equation, Eq. (3) has been developed as shown below:

\[ L\ddot{\theta}_j = F_d \sin(\theta_j - \beta) + N \cos \dot{\theta}_j + P \sin \dot{\theta}_j, \]  

(3)

where

\[ L = \left( \frac{m_xa_z^2 + I_x}{m_xa_z} \right), \]

\[ N = \left( -l_1 \cos \theta_j \dot{\theta}_j + l_1 \sin \theta_j (\dot{\theta}_j)^2 - \ddot{x}_b \right), \]

\[ P = \left( l_1 \sin \theta_j \dot{\theta}_j + l_1 \cos \theta_j (\dot{\theta}_j)^2 + g - \ddot{y}_h \right), \]  

and \( M = \left( \frac{b}{m_xa_z} \right). \)

**MR damper model**

The behavior of viscoplastic MR damper is commonly represented by an idealized mechanical model, the Bingham model [21], as shown in Fig. 2. Accordingly, this model is adopted here to represent the behavior of MR damper. The model consists of the rheological structures, on which the Bingham model is based, there is a Coulomb friction element placed parallel to the dashpot. According to Bingham’s MR damper model, for non-zero piston velocities, \( \dot{x} \), the damping force, \( F_d \), generated can be expressed as:

\[ F_d = f_x \text{sgn}(\dot{x}) + c_o \dot{x} + f_o, \]  

(4)

where \( c_o \) is the damping coefficient, \( f_c \) is the frictional force, which is related to the fluid yield stress, and \( f_o \) is an offset in the force to account for the nonzero mean observed in the measured force due to the presence of the accumulator. The last simplification in the model (Fig. 2) results from the assumption that the elasticity replacing the accumulator activity has low stiffness and linear characteristics.

**Hydraulic damper model**

The hydraulic damper is modeled as a spring-damper element [4, 20], as shown in Fig. 3, where \( K \) is the spring stiffness and \( C \) is the damping coefficient; \( x \) is the damper length which can be determined as a geometric function of the knee angle and offset length of attachments of the
damper with the shank and thigh; \( l_o \) is the spring undeformed length and \( \dot{x} \) is the time derivative of the damper length, \( x \), with respect to time.

\[
F_d = -K(x - l_o) - C\dot{x},
\]

where: \( x = \sqrt{s^2 + b^2 - 2sb \sin(\theta_s)} \).

**Solution method**

Based on the dampers’ models, three control parameters can be identified and defined as a vector, \( p \), for each damper, i.e. \( p = [c_o, f_c, f_o] \) for MR damper and \( p = [K, l_o, C] \) for hydraulic damper. The experimental data for normal hip, thigh and shank motions taken from [27], are shown in Fig. 4. For the given input experimental data, Eq. (3) has a unique solution of shank angle trajectory and hence prosthetic knee angle trajectory is defined. Therefore, the control parameters of the dampers should be selected such that the knee angle trajectory for the swing phase should match the experimental knee angle trajectory and this is achieved by feeding an appropriate input data set to the dampers. This involves formulating an optimization problem, which will minimize the error between the expected shank angle (\( \theta_{se} \)) from experimental data and computed shank angle (\( \theta_{sc} \)) from the dynamic equation of motion. Moreover, variation in control parameters affects the characteristics of the dampers and hence the swing phase trajectory of prosthetic leg. Therefore, for a better search and enhanced computation in the process of finding optimal values, effects of each control parameter on the swing phase trajectory of knee angle are also observed by keeping the other control parameters fixed at certain local optimum values and varying any one of the control parameters such that the computed knee angle curve better approximates the expected knee angle curve. For this purpose, an interface has been developed to interactively manipulate the control parameters for each damper model in Mathematica\textsuperscript{TM} software environment as shown in Fig. 5. Subsequently, upper and lower boundaries of each control parameter that are found to be better are chosen, Table 1, and used as constraints in the optimization problem.
Hence, the optimization problem may be defined as:

\[
\min_{p} \left\{ R(p) = \int_{t_0}^{t_f} \left( \theta_{sc}(t) - \theta_{sc}(p, t) \right)^2 dt \right\}
\]  

Subjected to: Lower Bounds \( p \leq \) Upper Bounds,

where \( t_0 \) and \( t_f \) are the start and end times of the swing phase.
Numerical algorithms for constrained nonlinear optimization are broadly categorized into gradient-based methods and direct search methods. Gradient-based methods use first derivatives or second derivatives. On the other hand, direct search methods of numerical algorithms for constrained nonlinear optimization problem such as differential evolution do not use derivative information and are more tolerant to the presence of noise in the objective function and constraint. Differential evolution is a simple stochastic function global minimizer which is also computationally expensive, but is relatively robust and works well for such kind of coupled system of equations. Hence, it is used to optimize the control parameters in Mathematica™ software using default set of values for the same.

Then, after numerically determining the optimal control parameters for both dampers, the angular velocity of shank is compared with that of the normal person, such that it is within acceptable range to be stopped by an extension bumper to bring the knee angle to zero around the end of swing phase. Moreover, symmetry of the resultant swing phase trajectories is compared with that of the normal one in terms of swing phase durations and knee flexion angles. At this stage, for both dampers, controller parameters are optimized for a proper shank motion in the swing phase when thigh tracks a normal level walking trajectory. But this may not always be the case; an amputee might experience some other kind of thigh motion, hence it is required to check the performance of the dampers equipped with such optimal controlling parameters, when thigh motion deviates from the expected ideal trajectory. Thus, using optimal control
parameters, the performance of the controllers is further simulated to see how they behave when the input thigh motion is deviated from what is given.

**Results**

Experimental data needed for the computation, adopted from [27], are taken for the normal ground level walking of a person with 56.7 kg body mass at an average velocity of 1.3 m/s from toe-off to heel-strike and are shown in Fig. 4. Physical parameters of the model are computed based on anthropometric table [26] for the person and listed as:

\[
M = 56.7 \text{ kg}, \quad l_1 = 0.314 \text{ m}, \quad l_2 = 0.425 \text{ m}, \quad m_1 = 5.67 \text{ kg}, \quad a_1 = 0.136 \text{ m}, \\
m_2 = 3.46 \text{ kg}, \quad a_2 = 0.2576 \text{ m}, \quad I_1 = 0.058 \text{ kg} \cdot \text{m}^2, \quad I_2 = 0.108 \text{ kg} \cdot \text{m}^2.
\]

Considering aesthetic aspect and anthropometric position of muscle attachments, gastrocnemius muscle attachment location on femur at lateral epicondyle and that of hamstring muscle on tibia at lateral condyle from knee axis [27], an offset attachment of the dampers from knee axis, \( s \), is taken to be 0.05 m. Similarly, dampers are chosen to have 0.208 m length at fully extended position and 0.153 m length at compressed position with 0.055 m of stroke. And hence, considering fully extended position of the dampers such as during the end of swing phase where knee angle is near zero and shank is at its fully extended position, \( b \) can be geometrically determined to be 0.202 m.

The constrained optimization problem formulated in Eq. (6) has been optimized using differential evolution algorithm in Mathematica™ software. The obtained optimal control parameters are given in Table 2 and hence the computed knee angle and expected knee angle are also shown in Fig. 6. The simulation results are also summarized in Table 3. The velocities of the shank for both dampers are small enough to be easily stopped without excessive impact by stoppers such as a rubber bumper. Thus, with optimal control parameters when a certain style of motion for thigh is defined, single axis knee with each damper is able to produce proper swing phase motion of an amputee.

<table>
<thead>
<tr>
<th>Table 2. Optimal values of control parameters</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>For MR damper</strong></td>
</tr>
<tr>
<td>Control parameters</td>
</tr>
<tr>
<td>( c_0 ) (Ns/m)</td>
</tr>
<tr>
<td>( f_c ) (N)</td>
</tr>
<tr>
<td>( f_o ) (N)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Table 3. Summary of results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Simulation</strong></td>
</tr>
<tr>
<td>Normal</td>
</tr>
<tr>
<td>MR damper</td>
</tr>
<tr>
<td>Hydraulic damper</td>
</tr>
</tbody>
</table>
Fig. 6 Expected angle and computed knee angle for MR and hydraulic dampers

For the purpose of varying the thigh motion from the expected ideal trajectory and to evaluate the performance of the controllers further, a function of periodic type, Eq. (7), is fitted to the input thigh angle data and is varied with different scales of its frequency and amplitude; these curves at acceptable ranges of scaling are shown in Fig. 7. Thus, the dynamic system is solved with the optimal control parameters at different scales of frequency and amplitude independently and both simultaneously. It is found that the MR damper shows an acceptable robustness at 70% or more amplitude scaling and at 85% or more frequency scaling. For hydraulic damper, amplitude scaling of 80% or more and a frequency scaling of 85% or more show an acceptable robustness. When both frequency and amplitude are scaled at a time, MR damper shows an acceptable robustness at 85% or more frequency scaling and at 80% or more amplitude scaling and hydraulic damper shows an acceptable robustness at 95% or more frequency scaling and at 80% or more amplitude scaling. Within the acceptable ranges of scaling, some of the evaluation results and knee angle trajectories are shown in Table 4 and in Fig. 8, respectively.

Function fitted to thigh data:

$$\theta_i(t) = A_i \left( p_1 + p_2 \sin\left(F_s \left( wt \right)\right) + p_3 \cos\left(F_s \left( wt \right)\right) \right),$$  

(7)

where $A_i$ is the amplitude scaling factor, $F_s$ – frequency scaling factor.

**Discussion**

In this work, two most widely used dampers are designed as controllers for the swing phase of a single axis knee. For each damper, three controlling parameters are identified. For the swing phase of prosthetic leg, a dynamic system model is developed. Then, control parameters of each damper are optimized through minimization of error between the expected knee angle and computed knee angle when a thigh motion data of normal level ground is fed as input to the dynamic system model.
For the purpose of enhancing the process of optimization, after studying properly the effect of each controlling parameter, upper and lower boundaries of control parameters are imposed on the optimization problem as a constraint. With the obtained optimal control parameters, conditions of knee angle and shank velocity at the end of swing phase are verified. Even though both controllers perform very well, MR damper is found to be better in terms of maximum knee flexion angle, duration of swing phase and mean angle error from the normal one, whereas hydraulic knee damper shows relatively less shank velocity at the end of swing phase which is slightly easier to be stopped by an extension bumper. Moreover, deviated thigh angles are utilized on the system for checking the robustness of the controllers; these represent the conditions when an amputee might experience different thigh angle data deviated from the normal one in real application. Again, MR damper is found to have a wider range of robustness as compared to hydraulic damper when the thigh angle is deviated by scaling the amplitudes and the frequencies.
Fig. 8 Expected and results of computed knee angles before and after using deviated thigh angles: (a) for MR damper and (b) for hydraulic damper.

Overall, the performance of MR damper and hydraulic damper is evaluated for controlling swing phase of the prosthetic knee taking into account the achievable maximum knee flexion angle, swing phase duration, mean knee angle error, and shank velocity at the end of swing phase. Moreover, as far as the values of control parameters are concerned, they are optimally designed and verified through simulation only, but it can also be verified through experiment. Practically, in order to identify the behaviors of dampers, identification experiments are commonly undertaken to designate values of parameters for parametric models [19]. Hence, the values of the control parameters can also be used as a benchmark to characterize these kinds of dampers for controlling swing phase of prosthetic knee.
Conclusions
This paper presents designs of hydraulic and MR dampers to control the swing phase of a single axis knee and evaluate their performances. This work can be extended by comparing the performance of the dampers for controlling stance phase of the prosthetic knee. The cost and complexity of damper design can also be included. The designed controlling parameters of the damper can be checked with the thigh motion data while walking on rough terrain, step climbing, jumping, etc. The developed methodology can be adopted for a four bar polycentric knee. The designed control parameters of the dampers may also be utilized in the control strategy of microcontroller based prosthetic knees. Future work by the authors includes the development of specific dampers for prosthetic knees based on the design methodology presented.

References
Solomon Seid, M.Tech., Ph.D. Student
E-mail: solomonseid@gmail.com

Solomon Seid received his B.Tech. in Mechanical Engineering from Defence University College, Ethiopia in 2007. He obtained an M.Tech. in Modelling and Simulation from Defence Institute of Advanced Technology, Pune, India in 2010. Currently he is a Ph.D. student in Indian Institute of Technology Madras, Chennai, India. His current research interests include biomechanics, multibody dynamics, and mechanical design.

Assoc. Prof. S. Sujatha, Ph.D.
E-mail: sujsree@iitm.ac.in

Dr. S. Sujatha graduated with her B.Tech. in Mechanical Engineering from the Indian Institute of Technology (IIT) Madras in 1992, her MSME from the University of Toledo, USA in 1994, and after a long stint in the prosthetics industry, her Ph.D. from the Ohio State University in 2007. Currently, she is an Associate Professor in the Department of Mechanical Engineering and heads the TTK Center for Rehabilitation Research and Device Development (R2D2) at IIT Madras. Her research is in the areas of mechanisms, movement biomechanics and assistive devices.
Prof. Sujatha Chandramohan, Ph.D.
E-mail: sujatha@iitm.ac.in

Prof. Sujatha Chandramohan received her Ph.D. degree from Indian Institute of Technology Madras, India in 1991 and at present is a Professor in the Department of Mechanical Engineering in the same Institute. She has more than 35 years’ experience in teaching, research and industrial consultancy in the areas of machine dynamics, vehicular vibration, acoustics, condition monitoring and signal analysis. She has authored a book “Vibration and Acoustics: Measurement and Signal analysis”. She has around 135 publications in peer reviewed journals and proceedings of conferences. She has guided 10 Ph.D., 22 M.Sc. (by research) and 95 M.Tech. students.